

Special two-component epoxy marine primer with excellent adhesion, seawater resistance and anti-corrosive properties.

USES AND SUITABLE TOP-COATS

Recommended Uses Primer and intermediate coat for steel structures, ship constructions and maintenance operations.
Suitable Top-Coats Alkyd paints, chlorinated rubber coatings, epoxy coatings, marine anti-fouling coatings and polyurethane systems.

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyamide	Solid Content After Mixing	75 ± 1% By Weight
Number of Component(s)	2 Components		57 ± 2% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	29°C (84°F)

PHYSICAL PROPERTIES

Finish Semi flat
Colour Wide range available according to RAL colour system
Specific Gravity after Mixing 1.45 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard(SIS 5900). Sa 2 ½, and treatment with RTB-1134-R (Epoxy Marine Sealer) is recommended.
Mixing Ratio Component A: 100 Parts by weight Component B: RTB-1135 -B or RTB-9600 15 Parts by weight
Mixing Instructions Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for pre-reaction time. Do not thin down each component separately.

Pot Life 4 Hours at 25°C
Theoretical Consumption 180 gr/m² @ 70 Microns DFT

Paint Application	Methods	Airless Spray	Air Spray	Brush	Roller
	Nozzle Size	0.011" – 0.015"	1.80 mm	---	---
	Pump Ratio	1 / 45	---	---	---
	Air Pressure	3 – 6 Bar	3 – 4 Bar	---	---
	Thinning	5 – 10% T-445	10 – 15% T-445	3 – 5% T-445	3 – 5% T-445

Film Thickness		Recommended	Minimum	Maximum
	Wet Film Thickness (µm)	130	85	175
	Dry Film Thickness (µm)	75	50	100

Drying Time	Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
	20 – 40 Minutes	2 – 3 Hours	4 – 6 Hours	10-14 Days	Min. 8Hours Max. 10 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits	Relative Humidity	Min. ---	Max. 80%
	Temperature	Min. +5°C	Max. +40°C
	Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations -Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
 -Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.

PACKING, STORAGE AND SAFETY

Packing Component A(Epoxy): 20 Litres Containers (25 kgs. Net) and Component B(Hardener): 4 Litres Containers (3.75 kgs. Net)
Storage Conditions To be stored in cool and dry conditions in original sealed containers.
Shelf Life At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach.
 Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.