

Special high-build, two-component Zinc-rich epoxy coating with excellent adhesion and anti-corrosive properties.

### USES AND SUITABLE TOP-COATS

Recommended Uses First coat for steel structures, maintenance operations, and brushed or sandblasted steel surfaces.  
 Suitable Top-Coats RTB-1180 can be over-coated with all types of coatings and finishes.

### CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyamide	Zinc Content in Dried Film	80± 1% By Weight
Number of Component(s)	2 Components	Solid Content After Mixing	87 ± 1% By Weight
Curing Mechanism	Chemical Reaction		58 ± 3% By Volume
Main Pigment(s)	Pure Metallic Zinc Powder	Flash Point	28°C (82°F)

### PHYSICAL PROPERTIES

Finish Flat  
 Colour Grey  
 Specific Gravity after Mixing 2.70 ± 0.05 gr/cm<sup>3</sup>

### APPLICATION DETAILS

Surface Preparation All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard(SIS 5900). Sa 2 ½ or Sa 3 is recommended.

Mixing Ratio Component A: 100 Parts by weight Component B: RTB-1180-B or RTB-9000 10 Parts by weight

Mixing Instructions Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for pre-reaction time. Do not thin down each component separately.

Pot Life 4 Hours at 25°C

Theoretical Consumption 350 gr/m<sup>2</sup> @ 75 Microns DFT

Paint Application	Methods	Airless Spray	Air Spray	Brush	Roller
	Nozzle Size	0.011" – 0.015"	1.80 mm	---	---
	Pump Ratio	1 / 45	---	---	---
	Air Pressure	4 – 6 Bar	3 – 4 Bar	---	---
	Thinning	3 – 7% T-445	6 – 12% T-445	2 – 4% T-445	2 – 4% T-445

Film Thickness		Recommended	Minimum	Maximum
	Wet Film Thickness (µm)	130	45	225
	Dry Film Thickness (µm)	75	25	130

Drying Time	Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
	10 – 20 Minutes	30 – 60 Minutes	3 – 4 Hours	10-14 Days	Min. 8 Hours Max. 10 Days

\*Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT

Application Limits	Relative Humidity	Min. ---	Max. 80%
	Temperature	Min. +5°C	Max. +40°C
	Substrate Temperature*	Min. +5°C	Max. +45°C

\*Please note that the substrate temperature should be at least 5°C above the dew point

Recommendations -Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.  
 -Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.

### PACKING, STORAGE AND SAFETY

Packing Component A(Epoxy): 10 Litres Containers (20 kgs. Net) and Component B(Hardener): 4 Litres Containers (2 kgs. Net)

Storage Conditions To be stored in cool and dry conditions in original sealed containers.

Shelf Life At least 9 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.

Safety This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments, direct sunshine and out of children's reach.

Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.