

A high-build modified bituminous coating with excellent anti-corrosive properties and water resistance.					
USES AND SUITABALE TOP-COATS					
 Can be used as a first and finish coat on blast cleaned or primed metal surfaces. RTB-928 can be over-coated by itself. 					
CHEMICAL COMPOSITION					
Modified Bituminous Binder 1 Component Solvent Evaporation and Oxidation				Solid Content Flash Point	75 ± 1% By Weight 64 ± 2% By Volume 28°C (82°F)
TIES					
Flat Dark Brown					
1.20 ± 0.05 gr/cm ³					
APPLICATION DETAILS					
-		e remov	ved from the su	rface. Wire Brush or	Sandblast according to
940 gr/m² @ 500 Microns DFT					
Methods	Airless Spray			Brush	Roller
	0.017" – 0.027" 1/68		1.80 mm 		
Air Pressure	4-6 B		4-6 Bar		
Thinning	5 – 10% T-411	10 -	- 20% T-411	3 – 5% T-411	3 – 5% T-411
	Recommended 950		Minimum		Maximum
					<u>1560</u> 1000
Dust Free Time	Tack Free Time		Thorough Drying Time		Recoating Interval
30 – 45 Minutes 1 – 2 Hours		24 Hours		Min. 6 Hours Max. Unlimited	
*Drying time calculated at 2	5°C according to ASTN	C according to ASTM test method D-1640 for 100 μm WFT			
Relative Humidity					
	*Please note that the substrate temperature should be at least 5°C above the dew point				
Recommendations Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-411.					
PACKING, STORAGE AND SAFETY					
20 Litres Containers (20 kgs. Net)					
To be stored in cool and dry conditions in original sealed containers.					
At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.					
This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.					
	LE TOP-COATS Can be used as a first and fi RTB-928 can be over-coated ITION Modified Bituminous Binder 1 Component Solvent Evaporation and Ox IES Flat Dark Brown 1.20 ± 0.05 gr/cm ³ I.20 ± 0.05 gr/cm ³ I.20 ± 0.05 gr/cm ³ Mathods Nozzle Size Pump Ratio Air Pressure Thinning Wet Film Thickness (µm) Dry Film Thickness (µm) Dry Film Thickness (µm) Dust Free Time 30 – 45 Minutes *Drying time calculated at 25 Relative Humidity Temperature Substrate Temperature* *Please note that the substrate Clean tools thoroughly befor And SAFETY 20 Litres Containers (20 kgs To be stored in cool and dry At least 18 months after deliver This product contains organi equipments, direct sunshine a	LE TOP-COATS Can be used as a first and finish coat on blast clear RTB-928 can be over-coated by itself. ITION Modified Bituminous Binder 1 Component Solvent Evaporation and Oxidation IES Flat Dark Brown 1.20 ± 0.05 gr/cm³ LS All oil, grease, dirt and other contaminants must be the surface condition is recommended. 940 gr/m² @ 500 Microns DFT Methods Airless Spray Nozzle Size 0.017" – 0.027" Pump Ratio 1/68 Air Pressure Thinning 5 – 10% T-411 Recommended Wet Film Thickness (µm) 950 Dry Film Thickness (µm) 950 Dry Film Thickness (µm) 600 Dust Free Time Tack Free Time 30 – 45 Minutes 1 – 2 Hours *Drying time calculated at 25°C according to ASTM *Drying time calculated at 25°C according to ASTM *Dust Free Time Min. +5°C *Ustrate Temperature* Min. +5°C *Dustrate Temperature* Min. +5°C *Dusthore that the sub	LE TOP-COATS Can be used as a first and finish coat on blast cleaned or RTB-928 can be over-coated by itself. ITION Modified Bituminous Binder 1 Component Solvent Evaporation and Oxidation IES Flat Dark Brown 1.20 ± 0.05 gr/cm³ LS All oil, grease, dirt and other contaminants must be remove the surface condition is recommended. 940 gr/m² @ 500 Microns DFT Methods Airless Spray Nozzle Size 0.017" - 0.027" Pump Ratio 1/68 Air Pressure Thinning 5 - 10% T-411 Vet Film Thickness (µm) 950 Dry Film Thickness (µm) 950 Dry Film Thickness (µm) 950 Dry Film Thickness (µm) 600 Dust Free Time Tack Free Time 30 - 45 Minutes 1 - 2 Hours *Drying time calculated at 25°C according to ASTM test meters *Drying time calculated at 25°C according to ASTM test meters *Drying time calculated at 25°C according to ASTM test meters *Drying time calculated at 25°C according to ASTM test meters *Drying time cal	LE TOP-COATS Can be used as a first and finish coat on blast cleaned or primed metal st RTB-928 can be over-coated by itself. ITION Modified Bituminous Binder 1 Component Solvent Evaporation and Oxidation IES Flat Dark Brown 1.20 ± 0.05 gr/cm ³ LS All oil, grease, dirt and other contaminants must be removed from the surthe surface condition is recommended. 940 gr/m ² @ 500 Microns DFT Methods Airless Spray Air Spray Nozzle Size 0.017" – 0.027" Naze Size 0.017" – 0.027" Nozzle Size 0.017" – 0.027" Pump Ratio 1/68 - - Yorgy Size 0.017" – 0.027" Pump Ratio 1/68	LE TOP-COATS Can be used as a first and finish coat on blast cleaned or primed metal surfaces. RTB-928 can be over-coated by itself. THON Modified Bituminous Binder Solid Content 1 Component Solid Content Solvent Evaporation and Oxidation Flash Point TES Flat Dark Brown 1.20 ± 0.05 gr/cm ³ LS All oil, grease, dirt and other contaminants must be removed from the surface. Wire Brush or the surface condition is recommended. 940 gr/m ² @ 500 Microns DFT Methods Methods Airless Spray Air Spray Modified Bituminous (mail the surface) Brush Nozzle Size 0.017' - 0.027' 1.80 mm Pump Ratio 1/68 Thinning 5 - 10% T-411 10 - 20% T-411 3 - 5% T-411 Wet Film Thickness (µm) 950 315 Dr Dry Film Thickness (µm) 650 315 Dr Dry Film Thickness (µm) 600 200 200 Dr Dust Free Time Tack Free Time Thorough Drying Time 30 - 45 Minutes 1 - 2 Hours 24 Hours *Drying time calculated at 2

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