



RONASS HIGH-BUILD EPOXY POLYAMIDE COATING

RTB-976-R (A&B COMPONENTS)

This Coating has excellent chemical and mechanical resistances, great anti-corrosive properties, as well as high-build film formation abilities. To achieve the best results, it is required to apply a thick layer of the coating.

USES AND SUITABLE PRIMERS

Recommended Uses	Intermediate and finish coat for steel structures, maintenance operations, protective coating systems and finish coat for epoxy coating systems on concrete surfaces.
Suitable Primers	Organic and inorganic Zinc-rich primers, M.I.O. epoxies and other high-build epoxy coatings and primers.

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyamide	Solid Content After Mixing	80 ± 1% By Weight
Number of Component(s)	2 Components		63 ± 2% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish	Semi-flat
Colour	Wide range available according to the RAL colour system
Specific Gravity after Mixing	1.55 ± 0.05 gr/cm ³

APPLICATION DETAILS

Surface Preparation	All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard(SIS 5900). Sa 2 ½, and treatment with a suitable primer is recommended.
Mixing Ratio	Component A: 100 Parts by weight Component B: 10 Parts by weight RTB-9500
Mixing Instructions	Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.
Pot Life	4 Hours at 25°C
Theoretical Consumption	240 gr/m ² @ 100 Microns DFT

Paint Application	Methods	Airless Spray	Air Spray	Brush	Roller
	Nozzle Size	0.011" – 0.015"	1.80 mm	---	---
	Pump Ratio	1 / 45	---	---	---
	Air Pressure	4 – 6 Bar	3 – 5 Bar	---	---
	Thinning	5 – 10% T-445	10 – 15% T-445	3 – 5% T-445	3 – 5% T-445

Film Thickness		Recommended	Minimum	Maximum
	Wet Film Thickness (µm)	200	95	285
	Dry Film Thickness (µm)	125	60	180

Drying Time	Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
	45 – 60 Minutes	3 – 4 Hours	8 – 12 Hours	10-14 Days	Min. 16 Hours Max. 10 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits	Relative Humidity	Min. ---	Max. 80%
	Temperature	Min. +5°C	Max. +40°C
	Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*

Recommendations	-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet. -Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.
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PACKING, STORAGE AND SAFETY

Packing	Component A(Epoxy): 20 Litres Containers (25 kgs. Net) and Component B(Hardener): 3.9 Litres Containers (2.5 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.

