RONASS SOLVENT-FREE EPOXY FLOOR COATING
RTB-999-S (A&B COMPONENTS)

A solvent-free, two-component epoxy floor coating with excellent adhesion, flow, and chemical and mechanical resistances.

USES AND SUITABALE PRIMERS

Recommended Uses	Primer, intermediate and finish coat, as well as a single coating system for concrete surfaces and floor coating systems.
Suitable Primers	RTB-750 (Two-Component Epoxy Sealer) thinned down with T-445 Ronass, and RTB-788 (Ronass Epoxy Pink Putty).

CHEMICAL COMPOSITION

Type of Binder	Epoxy – Polyamine	Solid Content After Mixing	95 ± 1% By Weight
Number of Component(s)	2 Components		90 ± 1% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	---

PHYSICAL PROPERTIES

Finish	Gloss
Colour	Wide range available according to RAL colour system
Specific Gravity after Mixing	1.70 ± 0.05 gr/cm³

APPLICATION DETAILS

Surface Preparation	All oil, grease, dirt and other contaminants must be removed from the surface. Use a grinding machine, scruffier machine or sandblast to prepare an even surface with ideal roughness. Treatment with RTB-750 (Two-Component Epoxy Sealer) and RTB-788 (Ronass Epoxy Pink Putty) is recommended.
Mixing Ratio	Component A: 100 Parts by weight Component B: RTB-999-S-B or RTB-9300 17.5 Parts by weight
Mixing Instructions	Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 5 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.
Pot Life	30 Minutes at 25°C
Theoretical Consumption	4100 gr/m² @ 2200 Microns DFT / 1800 gr/m² @ 1 mm DFT.
Paint Application	Special knife-Roller-Comb.
Thinning	This coating does not require to be thinned down. However, RTB-999-S can be thinned down by 1-2 % T-445 .

Film Thickness

	Recommended	Minimum	Maximum
Wet Film Thickness (µm)	2200	1100	3300
Dry Film Thickness (µm)	2000	1000	3000

Drying Time

Dust Free Time	Tack Free Time	Dry to Walk	Fully Cured	Recoating Interval
30 – 60 Minutes	3 – 4 Hours	Up to 24 Hours	7 – 10 Days	Min. 16 Hours Max. 10 Days

**Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT*

Application Limits

Relative Humidity	Min. ---	Max. 80%
Temperature	Min. +5°C	Max. +40°C
Substrate Temperature*	Min. +5°C	Max. +45°C

**Please note that the substrate temperature should be at least 5°C above the dew point*
**Please note that the concrete humidity should be lower than 5%*

Recommendations

-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet.
-Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-445.

PACKING, STORAGE AND SAFETY

Packing	Component A(Epoxy): 20Litres Containers (25 kgs.Net) and Component B(Hardener): 4 Litres Containers (3.750 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery in original sealed containers and proper storage conditions with temperature of 25°C.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.